Production steps may vary slightly between production lines.

**Production Flow**

1. Heating
2. Blasting
3. Visual control
4. Coupling
5. High-pressure washing
6. Surface pre-treatment
7. Heating
8. FBE application
9. 3-layer PE/PP
10. Cooling
11. Visual control
12. Holiday detector
13. Cut-back preparation
14. Inspection rack
15. Marking
16. Generation of certificates
17. Shipment
18. Storage

**Quality Control**

**Production**

*Production steps may vary slightly between production lines.*